



FH Münster

Center of Sealing
Technologies

Bürgerkamp 3
D-48565 Steinfurt

Certificate

Z13071701-3

The flat gasket type
TEDIFLON – SUPRA – HP-R
of the manufacturer

Tedima GmbH
Carl-Sonnenschein Str. 70
47809 Krefeld
Germany

has been tested in compliance with TA Luft in accordance with the VDI-guideline 2200 (2007-06) by the Department of Gasketing Research of the University of Applied Sciences Münster. The test was verified in a first time test with following test conditions:

Initial gasket thickness:	2 mm
Test flange:	DN40/PN40, EN1092-1, type B, welding-neck, 1.4571
Initial gasket stress:	30 MPa
Thermal storage temperature:	200 °C
Thermal storage duration:	48 h
Test conditions:	20 °C

The leak rate, measured at 20 °C, with a helium mass spectrometer and a differential pressure of 1 bar resulted in a leak rate of:

$$1.5 \cdot 10^{-6} \frac{\text{mbar} \cdot \text{l}}{\text{s} \cdot \text{m}}$$

Residual gasket stress (Q_R): 8.7 MPa

The maximum acceptable leak rate of $1 \cdot 10^{-4} \frac{\text{mbar} \cdot \text{l}}{\text{s} \cdot \text{m}}$ according to VDI-guideline 2440 (2000-11) has not been exceeded. The above mentioned gasket is in accordance with TA Luft.

The blowout safety test in accordance to VDI-guideline 2200 resulted for

Test step 1 at Q_R :	60 bar, no blowout
Test step 2 at 5 MPa (Q_{Smin}):	60 bar, no blowout

This test certificate is only valid in combination with the test report 13071701.

Prof. Dr. A. Riedl

Steinfurt, 2014-03-18